

SERVICE MANUAL

AI Synthesis Module

M3R

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KORG

KORG INC. 15-12, Shimotakaido 1-chome, Suginami-ku, Tokyo 168

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1. SPECIFICATIONS

System	: AI synthesis system (full digital processing)
Tone generator	: 16 voice, 16 oscillator
Wave memory	: PCM 16 Mbit
Effect section	: 2 systems of digital multi-effects
Number of program	: 100 programs
Number of combinations	: 100 combinations
Demo	: 5 songs
Outputs	: 1/L, 2/R, 3, 4, headphones
Card slot	: PCM data, programs
MIDI	: IN, OUT, THRU REMOTE jack
Display	: 16 character x 2 line backlit LCD
Options	: RAM card (MCR-03), ROM cards, PCM cards
Power consumption	: 11 W nominal
External dimensions	: 430 (W) x 405 (D) x 88 (H) mm
Weight	: 5.9Kg (not including rack-mount adapter)

* Specifications and appearance are subject to change without notice for product improvement.

ADVARSEL!

Lithiumbatteri. Eksplosionsfare. Udskitning må kun foretages af en sagkyndig, og som beskrevet i service manualen. Batteriet må kun udsættes med batterier af samme fabrikat og type.

Litiumparisto!

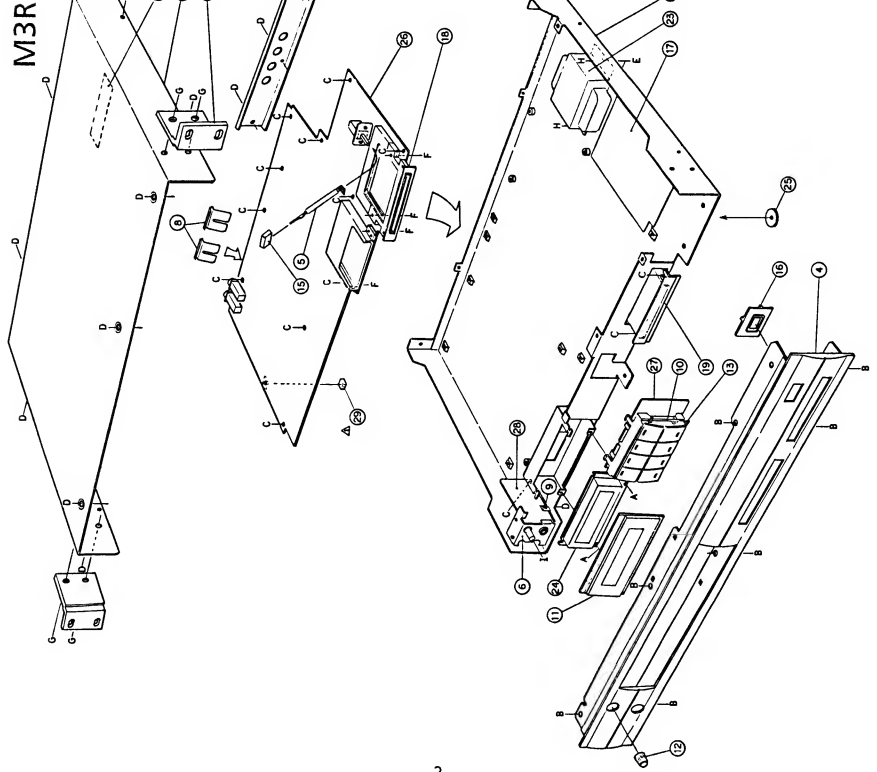
Pariston saa vaihtaa ainoastaan huoltohenkilöstö saman valmistajan vastaavalla tyypillä. Virheellisestä käsittelystä syntyy räjähdysvaara.

PARTS CODE	PARTS NAME SPECIFICATIONS	P. C. BOARD	IDENTIFICATION NO. FUNCTION	Q' TY
600002000	SJT (SU338-56)	M. PRT	117CN	1
600003900	SPT-2 UP-686-J01		117US	1
600004100	DP-127-J06		117EX	1
			100JP	1
POWER SW. KNOB				
620018200		M. PRT		1
KNOB				
620020900	(SMALL)	M. PRT		1
KNOB ASSY.				
620021800		M. PRT		1
ISOLATION SHEET				
630007500		M. PRT		1
LCD WINDOW				
630010600		M. PRT		1
PARAMETER SHEET				
630010900		M. PRT		1
CARD GUIDE				
640088500		M. PRT		1
MIDI SHIELD				
640094300		871		1
COVER				
640096600		M. PRT		1
PSW SUPPORT				
640096700		871		1

PARTS CODE	PARTS NAME SPECIFICATIONS	P. C. BOARD	IDENTIFICATION NO. FUNCTION	Q' TY
PSW BAR				
640096800		M. PRT		1
FIO PLATE				
640096900		M. PRT		1
RACK MOUNT ADAPTOR				
640097000		M. PRT		2
FRONT PANEL				
641005200		M. PRT		1
REAR PANEL				
641005500		M. PRT		1
LOWER CASE				
641005600		M. PRT		1
SPRING PLATE				
644003000		M. PRT		2
PCM CARD SLOT				
646028300		M. PRT		1
PSW FRAME				
646030200		M. PRT		1
BATTERY HOLDER				
649007400		871		1

PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
464061601	250V T100WA	M.PRT	240AF 220WG 220SC 220FR 240UK	2 2 2 2 2
464062201	250V T1.6A		220GE 220SE 240GE 240SE 240AF 240SE 220WG 220SC 220FR 240UK	1 1 1 1 1 1 1 1 1 1
HARNESSES				
470190500	HNS-905 (14P)	M.PRT		1
470190600	HNS-906 (13P)	871		1
470190700	HNS-907 (8P)	873		1
470190800	HNS-908 (3P)	M.PRT		1
470190900	HNS-909 (2P)			1
CONNECTOR TOPS				
471050500	BSP-VH	871		1
471090200	5096-02C			1
471094030	TL-P03P-B1			2
471094080	TL-P08P-B1			1
471094130	TL-P13P-B1			1
471094140	TL-P14P-B1			1
BC CONNECTOR				
474009900	L-32	871		1
CARD CONNECTOR				
474011300	H6C0338	871		1
LV CONNECTOR				
474012700	B2P-LV-TN	871		1
IC SOCKET				
480001324	32P DICF-32CS-E	871		1

PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
480010180	M-1704 (x3)	871	DIN JACK SOCKET	1
RUBBER SPACER				
500012900	M.PRT			1
RUBBER FOOT				
500013000	3x22x3	M.PRT		4
FUSE HOLDER				
515002300	S-N5057 #01	871		8
LITHIC BATTERY				
520001700	CR2032	871		1
KNOB MASK				
550012700	M.PRT			1
HEAT SINKS				
560006100	BL40H-30-BS-AN-0	871		1
560006200	WSD-25-BS-AN-0			1
LED SPACER				
575013908	L-2MM	872		8
AC CORDS				
600000301	CLASS1 (SU429-58)	M.PRT	220GE 240GE 220WG 220SC 240UK	1 1 1 1 1
600000401	SAA (SU498-58)		240U	1
600000501	BS-PLUG(SU434-58)		220SE	1
600000901	SEV (SU430-58)		220SE	1
600001301	KP-48190		220FR	1

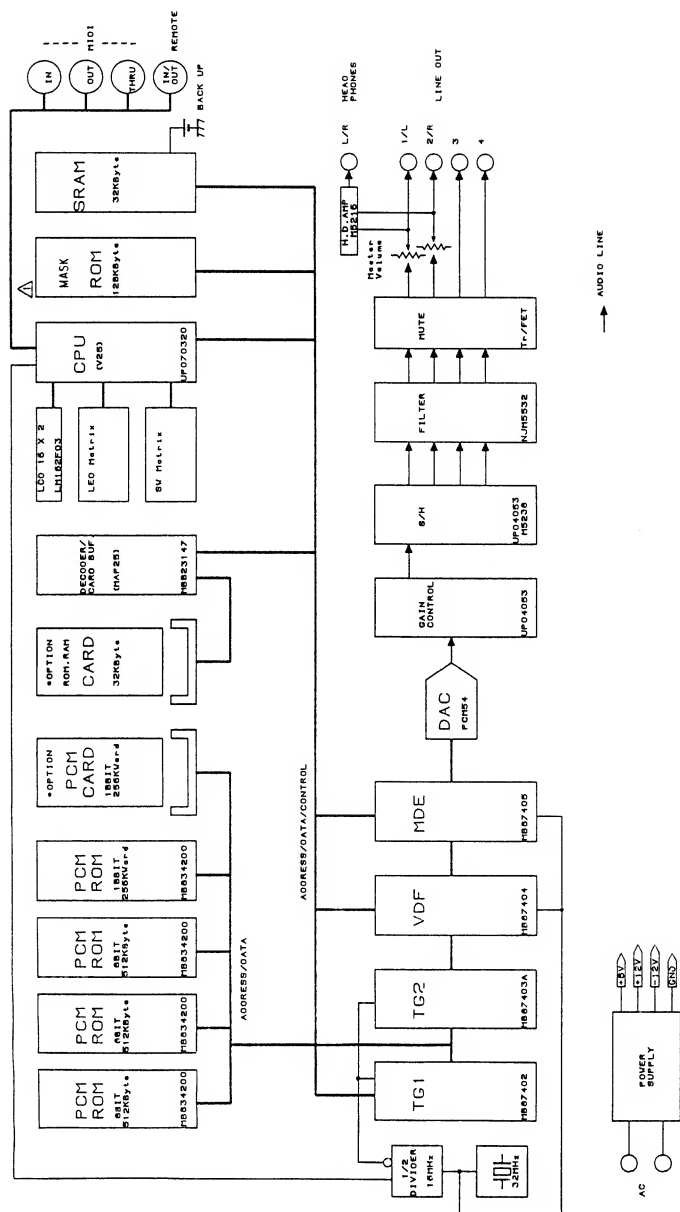


2. STRUCTURAL DIAGRAM

PART NO.	SCREWS & NUT	Q'TY
A	BT B ZMC 2x5	2
B	CT B ZMC 3x6	7
C	CT B ZMC 3x8	14
D	CT B ZMC 3x8	16
E	CT B ZMC 4x10	2
F	PLAY B BZMC 3x10	6
G	TP2G F BZMC 4x10	4
H	FNH ZMC 4	2
I	VN BZMC 7	1

PART NO.	PART NAME	PART CODE
1	LOWER CASE	641005600
2	BEAR PANEL	641005500
3	COVER	640096600
4	FRONT PANEL	641005200
5	POWER SW. BAR	640098800
6	FIO PLATE	640098900
7	RACK MOUNT ADAPTOR	640097000
8	SPRING PLATE	644005000
10	KNOB ASSY.	620021800
11	LCD WINDOW	650010600
12	KNOB (SMALL)	620020900
13	KNOB MASK	550012700
14		
15	POWER SW. KNOB	620018200
16	POWER SW. FRAME	646030200
17	ISOLATION SHEET	630007500
18	CD MOUNT	640098300
19	PC CARD SLOT	646026300
20	BUSHING	
21	AC CARD	
22	NAME PLATE	
23	POWER TRANSFORMER	400012000
24	LCD	313001900
25	RUBBER FOOT	500013000
26	P.C. BOARD KLM-871	001087100
27	P.C. BOARD KLM-872	001087100
28	P.C. BOARD KLM-873	001087100
29	RUBBER SPACER	500012900

3. BLOCK DIAGRAM



PARTS CODE	PARTS NAME SPECIFICATIONS	P. C. BOARD	IDENTIFICATION NO. FUNCTION	Q' TY
3200011100	M5W4464AL-12	871	D. RAM	5
320011117	M51953BL		RESET	1
320012049	M87402PF		TGI	1
320012050	M87403APF		TG2	1
320012051	M87404PF		VDF	1
320012052	M87405PF		MDS	1
320012053	M87406PF		MDS ROM	1
320012054	M87407PF		MDS ROM	1
320012076	M8834200A-20P-2A0		MASK ROM	1
320012077	M8834200A-20P-2A1		MASK ROM	1
320012078	M8834200A-20A-2A2		MASK ROM	1
320012079	M8834200A-20A-2A3		MASK ROM	1
320036006	PCW54HP-005		DAC	1
PHOTO COUPLER				
330001400	PC-910K	871		2
CRYSTAL				
335005500	HC-49/U 32MHz	871		1
P. C. BOARD				
001087100	KLM-871/72/73			1
SEMI FIXED VR				
350002410	RH0615C 100K	871		1
VR				
352005300	RK0971220x45A 100Bx2	873		1
POWER SW.				
375007800	ESB-8213V	871		1
TACT SW.				
375008500	SKHHAJ	872		8
POWER TRANSFORMER				
390012000	TC-800	M. DPT		1

PARTS CODE	PARTS NAME SPECIFICATIONS	P. C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
COILS				
402002300	BL02RM2-R62	871		5
		873		2
402002800	2943-866671	871		10
PHONE JACKS				
454004300	YK821-5012	871		4
454004400	YK821-5010	873		1
DIN JACK				
454006700	YKP-5I-5014A	871		1
FUSE				
484002401	125V 2.5A UL	M. PRT	117US 117CN 117EN 117FB 100JP	1 1 1 1 1
484011901	250V 0.8A UL		117US 117CN 117EN 100JP	1 1 1 1
484012003	250V 1.0A UL		117US 117CN 117EN 100JP	2 2 2 2
484061301	250V T200MA		220GE 220SE 240GE 240AU 240AF 220WG 220SC 220FR 240UK	1 1 1 1 1 1 1 1 1
484061601	250V T400MA		220GE 220SE 240GE 240AU	2 2 2 2

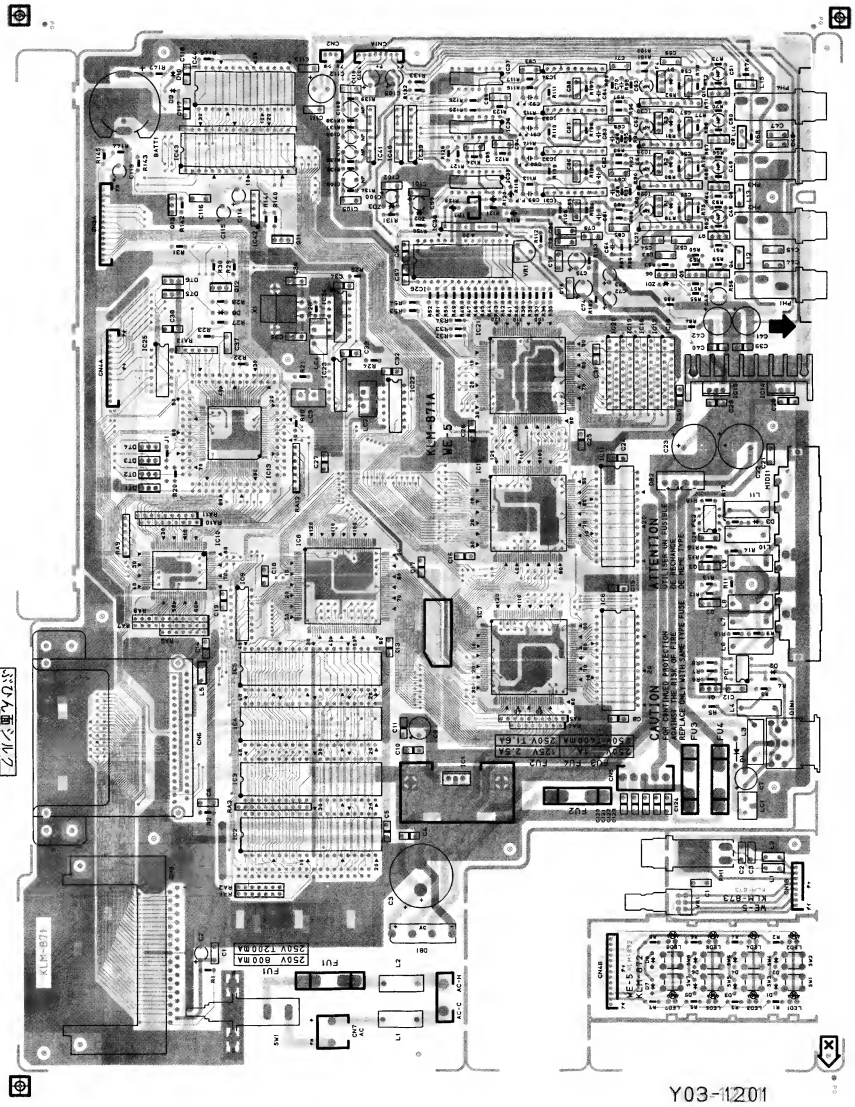
8. PARTS LIST

PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
BLOCK RESISTORS				
135005510	8KCI/885J 10K	871		2
135005510	8KCI/887J 10K			4
135005510	8KCI/887J 10K			1
135005510	8KCI/889J 10K			2
135005510	8KCI/889J 10K			1
135010510	8KCI/8810J 10K			3
FUSE RESISTOR				
184016233	1/6WJ 33 OHM	871		2
EMI FILTERS				
219050100	DSS310-55D23S	871		1
219050800	NFV610-655 T2A 208			2
219050900	NFV610-655 T2A 506			1
ELECTROLYTIC CAPACITORS				
235011422	25V 2200UF	871		2
239027447	16V 4700UF			1
234003210	16V 100UF			1
234003277	16V 220UF			2
254004310	25V 100UF			3
254006010	50V 0.1UF			1
254063222	16V 22UF			2
254064210	25V 10UF			8
254066110	50V 1UF			2
PPC				
264003433	100V 3300PF	871		4
TRANSISTORS				
304000020	2SA1175 TK	871		3
304020020	2SC2785 TK			6
304020100	BA1A4M-T			4
304020110	BN1A4M-T			2
304020130	2SC2878 A/B			4

PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
304060022	2SK381-T11-B/C	871		4
DIODES				
310002100	SR1M-2	871		1
314001300	1SS-133	872		8
BRIDGE DIODES				
310011000	KB620L-6176	871		1
310011100	ABF02ML012P			1
LED				
312007800	GL3HHD8	872		8
LCD				
313001900	LM162F03	M.PRT		1
ZENER DIODES				
314023900	RD5.1ESB1-T	871		2
314024900	RD1.1ESB2-T			1
ICs				
320001063	UPD-4053BC	871		3
320001068	UPD74HC04C			1
320001094	UPD74HC139C			1
320001097	UPD74HC04C			2
320001138	UPD74HC04C			1
320001182	UPD27C1000AD-15			1
320001209	UPD23C512EC-039			1
320001210	UPD43256AC-15LL			1
320008057	UPD70320CJ-8-58G			1
320008072	NJM-7805FA			1
320008078	NJM-5532S			1
320008079	NJM78M12FA			8
320011026	K-3216L			1
320011067	44KAS4P			1
320011076	M5236L			3

5. P.C. BOARD

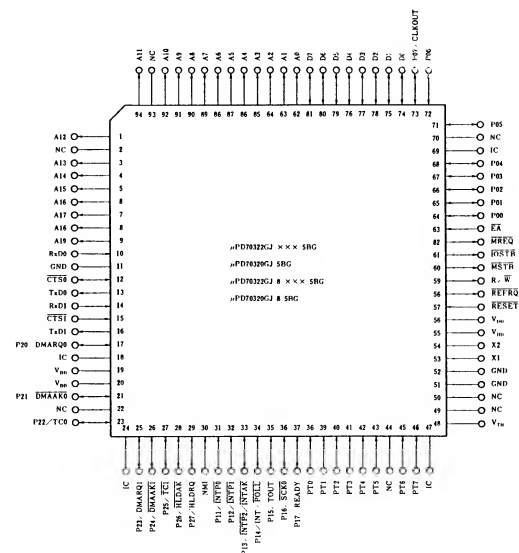
KLM871/872/873



Y03-11201

6. REFERENCE DATA

UPD 70320 G-8-5-BG



PIN FUNCTION

Pin Name	I/O	Pin Name	I/O	Pin Name	I/O
P00-P06	I/O	TXD0	0	EA	1
P07	I/O	TXD1	0	X1	1
NM1	1	RXD0	1	X2	1
INTF0	1	RXD1	1	D0-D7	I/O
INTF1	1	CTS0	I/O	A0-A19	0
INTF2	1	CTS1	1	MREQ	0
P14-P17	I/O	REFRQ	0	MSTB	0
P20-P27	I/O	VTH	1	R/W	0
P70-P77	1	RESET	1	IOSTB	0
VDD	-	GND	-	IC	-

T3:OUT
OUT 1 MAX

T3:OUT
PH/R MAX

Sin wave is output from OUT 1.
When [▲/YES] SW. is pressed in order,
the output changes from OUT 1 to PH/R as the noise is measured.
Refer to the fig.2 to see each output level and frequency.
In this case, confirm that the difference of the level of the pair
outputs(OUT 1 and OUT 2, OUT 3 and OUT4, PH/R and PH/L) should
be within 400mV.

	OUT 1	OUT 2	OUT 3	OUT 4	PH/L	PH/R
NOISE LEVEL (-dBm)	73.0	73.0	72.0	72.0	74.0	74.0
OUTPUT LEVEL (Vpp)	5.0~9.0	5.0~9.0	6.0~10	6.0~10	6.0	6.0
FREQUENCY (Hz)	488	411	305	244	549	610

fig.2

6) VDF, MDE CHECK

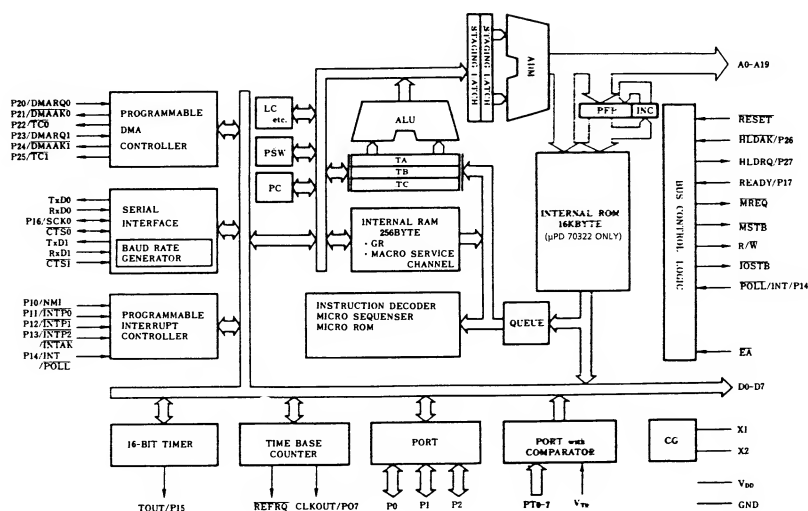
T4:VDF

T5:MDE
TEST 1

When [▲/YES] SW. is pressed at this time,
the program for VDF check starts.
Confirm that the sound like the explosion is output
while [▲/YES] SW. is being pressed for less than 2 second.
Press [▲/YES] SW. and proceed to the next check.

The program for MDE check starts by pressing [▲/YES] SW. again.
About 12Vpp sin wave is output on TEST 1. (fig.3)
Press [▲/YES] SW. again and the display changes to TEST 2.
If [▲/YES] SW. is pressed for 3 sec. and no sound is heard,
it's normal.
Press [▲/YES] SW. and proceed to the next check.

BLOCK DIAGRAM



7) RAM CARD TEST

T6:RAM CARD
Insert RAM CARD

When RAM CARD (MCR-03) is put into the card slot,
the protect switch is off and [▲/YES] SW. is pressed here.
RAM CARD WRITE/READ TEST is done.

When this test is finished normally, PRELOAD DATA is transmitted
from M3R ROM to M3R RAM and TEST MODE is changed to the normal mode.

4) TG TEST

Connect the oscilloscope to OUT 1 of M3R.
Turn the master volume of M3R to MAX.

T2:TG
WAVE

LCD display indicates as left.
Press [▲/YES] SW.

T2:TG
WAVE 1

While the display is indicating as left,
TG TEST WAVE 1 is output from OUT 1.

Confirm that WAVE 1 outputs neither sound nor noise.
Press [▲/YES] SW.

T2:TG
WAVE 2

Confirm that WAVE 2 also outputs neither sound nor noise.
Press [▲/YES] SW.

T2:TG
WAVE 3

Confirm the waveform like fig.1.
Press [▲/YES] SW.

T2:TG
WAVE 4

Confirm the waveform like fig.2.
Press [▲/YES] SW.

T2:TG
WAVE 5

Confirm the waveform like fig.3.
When [▲/YES] SW. is pressed again,
the process changes to the next.

5) OUTPUT TEST

T3:OUT

LCD display indicates as left.
Press [▲/YES] SW.

T3:OUT
OUT 1 OFF

The display indicates as left.
Connect the noise meter to the output that is indicated
on the display and measure the noise level.

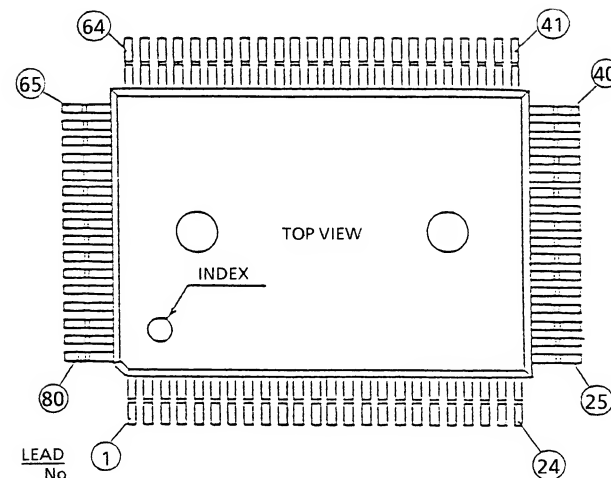
T3:OUT
OUT 2 OFF

Press [▲/YES] SW. in order at this time
and measure the noise level of OUT 1~ OUT 4. PH/L. PH/R.

T3:OUT
PH/R OFF

The next is the measure of the output level.
Press [▲/YES] SW.

MB 623147 (MAP 25)



PIN FUNCTION

No.	I/O	Pin Name	No.	I/O	Pin Name
1	I	IA19	21	I	IA8
2	I	IA18	22	I	IA7
3	I	IA17	23	I	IA6
4	I	IA16	24	I	IA5
5	I	IA15	25	I	IA4
6	I	IA14	26	I	IA3
7	I	IA13	27	I	IA2
8	I/O	PD7	28	I	IA1
9	I/O	PD6	29	I	IA0
10	I/O	PD5	30	I	WREQ
11	I/O	PD4	31	I	MODE
12	-	VSS	32	-	VSS
13	I/O	PD3	33	-	VDD
14	I/O	PD2	34	I	I0ST
15	I/O	PD1	35	I	EW
16	I/O	PD0	36	O	WRD
17	I	IA12	37	O	WFR
18	I	IA11	38	O	IORD
19	I	IA10	39	O	IOWR
20	I	IA9	40	O	OA12

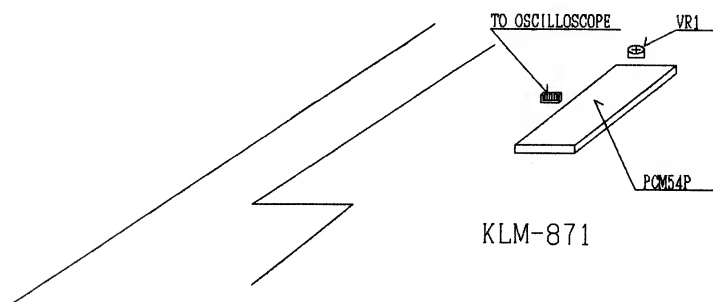
No.	I/O	Pin Name	No.	I/O	Pin Name
41	O	OA7	61	O	OA11
42	O	OA6	62	O	OA9
43	O	OA5	63	O	OA8
44	O	OA4	64	O	OA13
45	O	OA3	65	O	OA14
46	O	OA2	66	O	CDWR
47	O	OA1	67	O	I0S0
48	O	OA0	68	O	I0S1
49	I/O	D0	69	O	I0S2
50	I/O	D1	70	O	I0S3
51	I/O	D2	71	O	I0S4
52	-	VSS	72	-	VSS
53	I/O	D3	73	-	VDD
54	I/O	D4	74	O	I0S5
55	I/O	D5	75	O	MS00
56	I/O	D6	76	O	MS01
57	I/O	D7	77	O	MS02
58	O	CDCS	78	O	MS03
59	O	OA10	79	O	MS6
60	O	CDRD	80	O	MS7

7. CHECK AND ADJUSTMENT

Check and adjustment of KLM-871 p. c. board

- 1) Connect the oscilloscope to the test point (TP1) on KLM-871.
(The right side is GND and the left side is the output signal when you see the test point from the front side of M3R.)

fig.1



- 2) When power is turned on, two indications below are appeared in order.

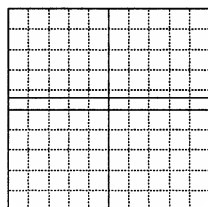
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----->

100 Krypton
129 174 135 127

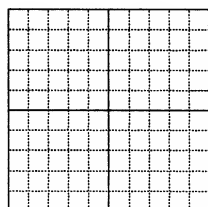
(This example is appeared
in case of PRELOAD DATA.)

Confirm that DC level on the oscilloscope indicates 0V at this time.
If not, adjust with VR1 on KLM-871.



NG

5mV/div
1m sec/div



GOOD

Before you start TEST MODE

When M3R is changed to TEST MODE, all data is broken.
So save the important data to RAM card etc. before you start.

1 How to start TEST MODE

Turn the switch on while pressing [COMBI] and [PROG].
The display indicates TEST MODE after the SELF TEST is finished automatically.
SELF TEST ---- Confirm that the inside SRAM works normally.
Note that the data in M3R is lost by this operation.

2 TEST MODE

1) MENU SCREEN

After the SELF TEST is finished normally, the display indicates these letters below automatically.

M3R TEST MODE
Ver. xx

xx indicates the ROM version number.

2) SW & LED TEST

T1:SW/LED

When [▲/YES] SW. is pressed,
the display indicates as left.

T1:SW/LED
PLAY

When [▲/YES] SW. is pressed again, the display indicates
the name of the key which should be pressed as left
and LEDs with SW light simultaneously.

Press SWs whose LEDs light exactly in order.

T1:SW/LED
NO

When the last [▲/YES] SW. is pressed,
the process changes to the next.

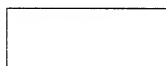
3) LCD TEST

T1:LCD

LCD display indicates as left.



When [▲/YES] SW. is pressed, all dots are lit as left.



When [▲/YES] SW. is pressed again, all dots are put out.
When [▲/YES] SW. is pressed again,
the process changes to the next.